



Machine Maintenance Guide

Periodic checks on all machines are essential if efficient and trouble free performance is to be maintained. The recommended servicing and lubrication routines, specified by the manufacturers of the various machines, should always be strictly adhered to and the various specified lubricants and spares always available. Likewise it is essential that during the actual working operations the machines are not operated by anyone who is not fully aware of their designated capacity and competent to work their particular machine

Weekly Checks

- 1.) Saw guides and deflectors
- 2.) Wheel scraper and cleaning pads
- 3.) Lubricant tanks for drip feed lubrication etc
- 4.) Saw straining mechanism
- 5.) Top wheel lifting screws
- 6.) Band mill wheels
- 7.) Saw cleaning assembly
- 8.) Log carriages

- 9.) Log loading equipment

- 10.) General lubrication and cleaning

Monthly Checks

- 1.) Bandsaw wheel bearings
- 2.) Top wheel assembly
- 3.) Saw straining mechanism

Six-Monthly Checks

- 1.) Log carriage wheels and track rails
- 2.) Top guide and assembly slides

Annual Checks

- 1.) Carriage track rail alignment
- 2.) Bandsaw wheel faces
- 3.) Bandsaw wheel bearings
- 4.) Re-facing bandsaw wheels
- 5.) Balancing bandsaw wheels
- 6.) Band mill wheel and carriage track alignment

Bandsaw Consumables

The following items in the maintenance of bandsaw machines and bandsaw blades are available from us.

- 1.) Saw guides

- 2.) Lubricants
- 3.) Scrapers and pads
- 4.) Feed rollers

We offer a service for bandsaw machines which includes a full survey followed by a written report, the subsequent supply of parts can then be arranged, inclusive of fitting if necessary. The condition of wheel faces and bearings is often found to be the main cause of poor sawing and sawblade cracking, maintenance on these should be carried out every 3 to 5 years.